



DIPS Size	Avg. OD	SDR PSI	7 335	7.3 320	9 250	11 200	13.5 160	15.5 139	17 130	19 110	21 100	26 80	32.5 65
18	19.5	Min Wall	2.786	2.671	2.167	1.773	1.444	1.258	1.147	1.026	0.929	0.750	0.600
		Avg ID	13.594	13.837	14.907	15.742	16.438	16.833	17.068	17.324	17.531	17.910	18.228
		Weight p/ft	63.318	61.123	51.074	42.738	35.453	31.205	28.625	25.774	23.460	19.122	15.420
20	21.6	Min Wall	3.086	2.959	2.400	1.964	1.600	1.394	1.271	1.137	1.029	0.831	0.665
		Avg ID	15.058	15.327	16.512	17.437	18.208	18.646	18.906	19.190	19.419	19.839	20.191
		Weight p/ft	77.690	75.004	62.659	52.440	43.513	38.301	35.134	31.637	28.783	23.469	18.931
24	25.8	Min Wall	3.686	3.534	2.867	2.345	1.911	1.665	1.518	1.358	1.229	0.992	0.794
		Avg ID	17.986	18.307	19.723	20.828	21.748	22.271	22.583	22.921	23.195	23.696	24.117
		Weight p/ft	112.970	109.056	91.123	76.229	63.270	55.693	51.086	46.002	41.852	34.107	27.517

United Poly Systems Pressure Pipe is manufactured to the following standards:  
 ASTM D3035, AWWA C901/C906, F714, D2513,F2619, NSF 61